

# Work Order ID 110155

December-17-13 9:16:40 AM

**\*110155\***

Page 1

Item ID: D3913-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-12-18

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3913	C								
D4020	A								

100 Weld per dwg A/R S.S. rod Batch: B123823 0.00

**\*100\***

Large Fab

Large Fab

**Memo**

0.00

Large Fab

1- assemble ribs , weld as per dwg D3913 using DT9610A  
\*\*\*inspect before welding mesh\*\*\*

2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913  
and trim mesh to fit if necessary and trim to clear fasteners holes on the ends

3- weld hinge (3) and Mounting brackets as per dwg D3913  
\*\*\*take lid to locate hinge and bracket\*\*\*

4- Weld D4672-1 blanking plates as per dwg

1x CC 14-3-11

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00

**\*110\***

QC

**Memo**

0.00

Quality Control

① 14-3-12

DAS  
9  
9-89



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**\*110155\***

Page 2

Item ID: D3913-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

**\*120\***

QC

Memo

0.00

Quality Control

① 14-03-12 **DAS**  
9  
9-89

125

Pressure Wash per QSI005 4.3

0.00

**\*125\***

HandFinish

Memo

0.00

Hand Finishing

1 7614317



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**\*110155\***

Page 3

Item ID: D3913-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

**\*130\***

*M128027*

0.00

Powdercoat

Memo

Powder Coating

1- Plug holes and mask only interior of hinge (3) prior to powder coat

1ST COAT:

START TIME: *1:15*

OVEN TEMPERATURE: *400°*

FINISH TIME: *1:45*

\*\*\*\*\* 2nd coat if necessary\*\*\*\*\*

2ND COAT:

START TIME: \_\_\_\_\_

OVEN TEMPERATURE: \_\_\_\_\_

FINISH TIME: \_\_\_\_\_

140

QC3- Inspect Part Finish

0.00

**\*140\***

QC

Memo

Quality Control

0.00

DAS 34 988

*1 0 14-3-18*

*1 x 4 14/03/15*

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Item ID: D3913-041

Revision ID:

Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13 Start Qty: 1.00

Required Date: 12/17/13 Req'd Qty: 1.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

Assemble as per dwg

0.00

**\*150\***

HandFinish

Hand Finishing

Memo

Pick Kit

0.00

160

QC5- Inspect part completeness to step on W/O

0.00

**\*160\***

QC

Quality Control

Memo

0.00

170

Identify as per dwg & Stock Location: W/O

0.00

**\*170\***

Packaging

Packaging

Memo

0.00

DAS  
27  
9-89  
14/3/19

D4030-041 / 0106717

14/03/19

14/03/19

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Item ID: D3913-041

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

14-03-20(H) 14-03-19

# Picklist Print

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Page 1

Work Order ID: 110155  
 Parent Item: D3913-041  
 Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13 Required Date: 12/17/13  
 Start Qty: 1.00 Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC  
 verified by:EC IPP REV:C 12.07.24 AS PER DWG REV.B DD VERF:EC IPP  
 REV:D 13.08.21 DWG REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3913-1 Rib		Manufactured	No			100	Each	3.0000	1	1		CC 14-3-11	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				WA004		3	B111030				(1x)		
				103617		1							
				103755		2							
D3913-3 Rib		Manufactured	No			100	Each	0.0000	1	1		CC 14-3-11	
							B110253				(1x)		
D3913-7 Rib		Manufactured	No			100	Each	3.0000	2	2		CC 14-3-11	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				WA004		3	B110302				(2x)		
				94828		3							
D3913-9 Hinge Rib		Manufactured	No			100	Each	0.0000	1	1		CC 14-3-11	
							B103728				(1x)		
D3916-5 Light Rib		Manufactured	No			100	Each	9.0000	3	3		CC 14-3-11	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				WA004		9	B111013				(3x)		
				107317		8							
				107318		1							
D3916-041 Rib Assembly		Manufactured	No			100	Each	6.0000	2	2		CC 14-3-11	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				WA004		6	B110945				(2x)		
				106740		4							
				107999		2							



# Picklist Print

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Work Order ID: 110155

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D4017-7 Manufactured No  
Rib

100 Each 20.0000 3 3 CC 14-3-11

Location

Loc Qty

Loc Code

WA004

20

B111525 →

(3x)

106799

2

107296

18

D4017-9 Manufactured No  
Rib

100 Each 4.0000 2 2 CC 14-3-11

Location

Loc Qty

Loc Code

WA004

4

B111084 →

(2x)

107394

4

D4034-041 Manufactured No  
Aft Upper Rib Assembly

100 Each 5.0000 1 1 CC 14-3-11

Location

Loc Qty

Loc Code

WA004

5

106006

1

106357

4

(1x)

D4034-043 Manufactured No  
Fwd Upper Rib Assembly

100 Each 5.0000 1 1 CC 14-3-11

Location

Loc Qty

Loc Code

WA001

4

B111438 →

(1x)

106655

4

WA004

1

105994

1

D2581 Manufactured No  
Mounting Bracket

100 Each 264.0000 2 2 CC 14-3-11

Location

Loc Qty

Loc Code

WA004

264

102265

94

103683

98

105886

48

107768

24

(2x)

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Work Order ID: 110155

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D2931 Manufactured No  
Bumper

150 Each 2,080.0000 2 2  
DAS  
32  
9-89 12/3/13

Location Loc Qty Loc Code

GA 82  
46064 82  
ST021 1998  
86435 1998

D3913-15  
Wide Handle Plate

Manufactured No

100 Each 30.0000 1 1  
86435  
CC 14-3-11

Location Loc Qty Loc Code

WA004 30  
102500 4  
102934 4  
103568 8  
107769 14

D4016-1  
Hinge Half, Base

Manufactured No

100 Each 48.0000 3 3  
CC 14-3-11

Location Loc Qty Loc Code

WA004 48  
104200 20  
106646 20  
107938 8

D4021-1  
Handle Plate

Manufactured No

100 Each 35.0000 3 3  
CC 14-3-11

Location Loc Qty Loc Code

WA004 35 B112679 3x  
103509 7  
107253 12  
107621 8  
108008 8

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# Picklist Print

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Page 4

Work Order ID: 110155

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D4021-5  
Blanking Plate

Manufactured No

100 Each 18.0000 2 2 110010 14 32 9.80

Location

Loc Qty

Loc Code

ST083

18

103829

6

107129

3

107549

8

85065

1

11301214

D4020-11  
End Mesh, Basket

Manufactured No

100 Each 16.0000 2 2 CC 14-3-11

Location

Loc Qty

Loc Code

WA004

16

B100614 → (24)

100330

16

D4672-1  
Blanking Plate

Manufactured No

100 Each 19.0000 2 2 CC 14-3-11

Location

Loc Qty

Loc Code

WA004

19

B113239 → (24)

100820

8

107975

11

\* M304EX0.75-16F  
Expanded Metal Flat SS

Purchased No

100 sf 1,316.2736 33 33 CC 14-3-11

Location

Loc Qty

Loc Code

WA004

1316.273598

M126052

39.4435977

M126500

73.83

M126899

99

M127024

640

M127403

464

(33)

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# Picklist Print

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Work Order ID: 110155

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

MS20600-AD4W3

Purchased

No

Cherry Rivets

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

150

Each

1,287.0000

2

2

DAS

32

9-89

Location

Loc Qty

Loc Code

ST311

1154

112794

40

122151

4

122452

4

123525

282

124231

91

m127476

733

WA003

133

107939

133

MS21042L3

Purchased

No

Nut

150

Each

6,342.0000

6

6

DAS

32

9-89

Location

Loc Qty

Loc Code

GA

194

M126333

194

ST314

28

M126036

28

ST506

793

123900

793

ST509

4000

M127304

1000

M127410

3000

ST510a

1327

M126275

8

M126333

1319

M127476

M127410

14/3/18 C

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# Picklist Print

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Work Order ID: 110155

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P Purchased No  
Washer

150 Each 5,834.0000 12 12 DAS  
32  
9-89

Location Loc Qty Loc Code

GA 182  
122063 182  
ST294 158  
122063 158  
ST295 494  
123352 3  
123900 491  
ST510a 5000  
125646 5000

AN3-10A Purchased No  
Bolt

150 Each 187.0000 6 6 DAS  
32  
9-89

Location Loc Qty Loc Code

ST351 4  
124221 3  
124858 1  
ST513 183  
m125709 183

NAS1149DN832J Purchased No  
Washer

150 Each 2,507.0000 2 2 DAS  
32  
9-89

Location Loc Qty Loc Code

ST293 20  
M126221 20  
st510 398  
124555 398  
ST510a 2089  
M126319 1089  
M127255 1000

14/3/18

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DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

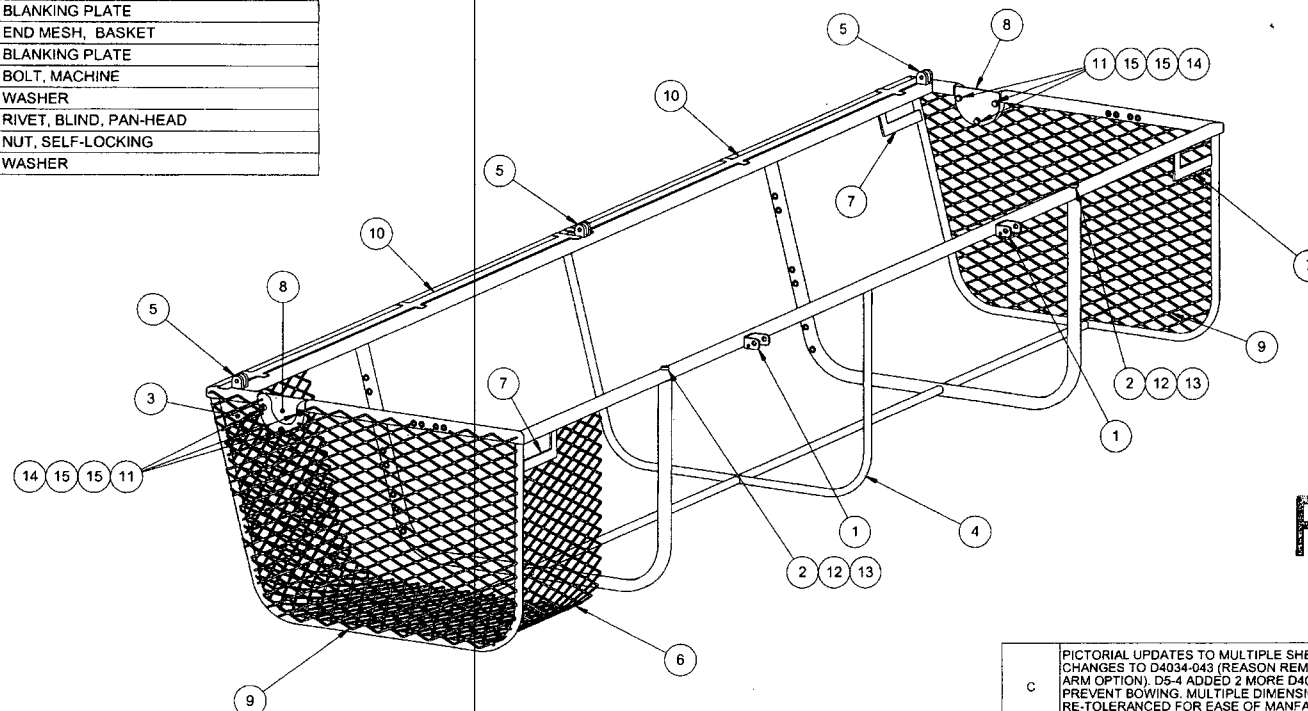
Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
--	--	---	--

ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN960JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER



**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

**RELEASED**  
2013-08-16

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.	AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PAR12-197.	MB	12.06.15
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO.	REV. C
CHECKED	UP	D3913	SHEET 1 OF 6
MFG. APPR.	14	TITLE	SCALE
APPROVED	14	LONG BASKET BASE ASSY (350)	NTS
DE APPR.	14	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	13.07.18		

TACK WELD MESH  
AT EVERY AVAILABLE  
LOCATION

DETAIL C D7-2  
SCALE: 2X

D4020-1  
MESH

D4021-1  
HANDLE PLATE

D4672-1  
BLANKING PLATE  
2 PL

0.76  
TYP

14 PL  
(AROUND TAB, TYP  
AND AT BOTH ENDS)

D3913-101  
TUBULAR ASSY

D2931 BUMPER  
AN960JD8 WASHER  
MS20600AD4W3 RIVET  
2 PL (8)

D2581  
MOUNTING BRACKET  
2 PL

D4016-1  
HINGE HALF, BASE  
3 PL

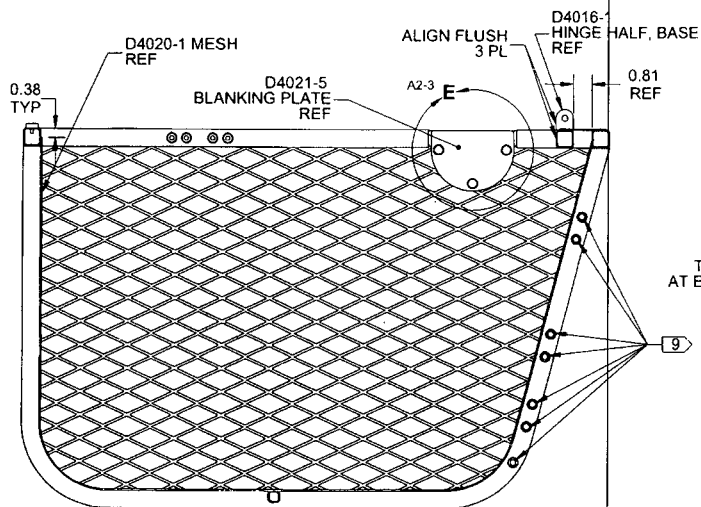
D4021-1  
HANDLE PLATE  
2 PL

RELEASED  
2013-08-16

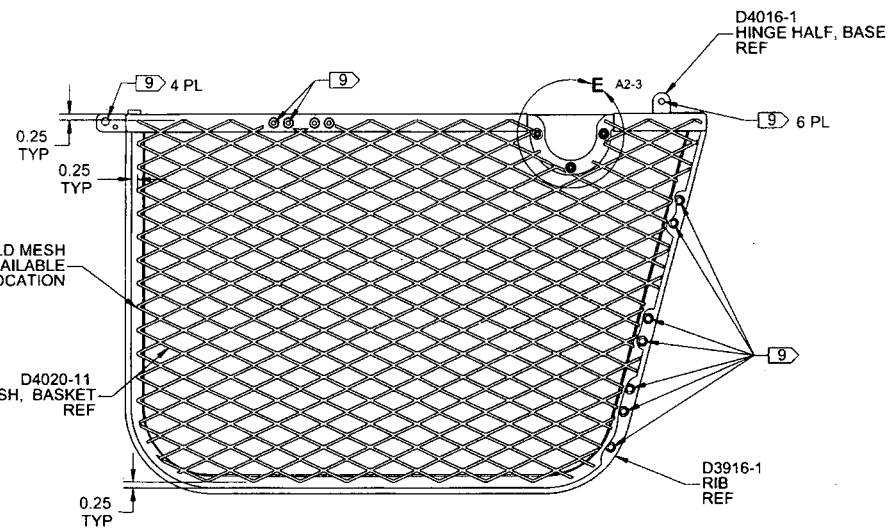
**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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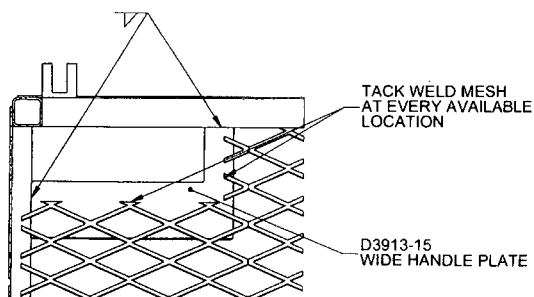




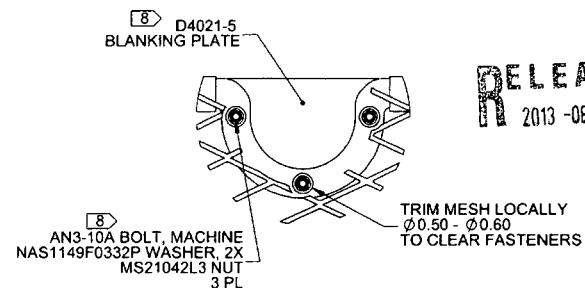
**SECTION A-A** A5-2





**VIEW B-B** A2-2



**SECTION D-D** D6-2  
TYPICAL FOR ALL  
HANDLE PLATES



**DETAIL E** D2-3  
D6-3

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>LONG BASKET BASE ASSY (350) NTS</b>	
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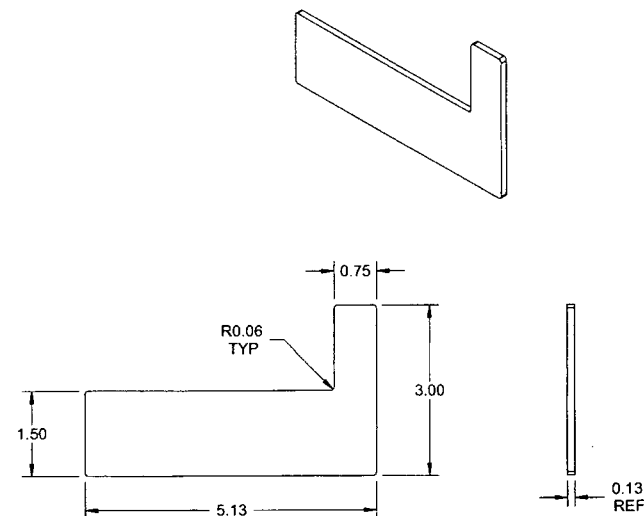
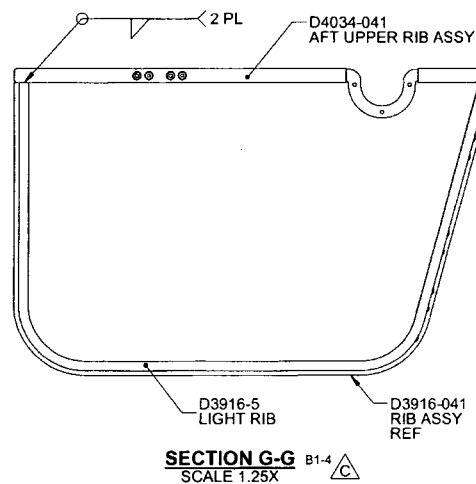
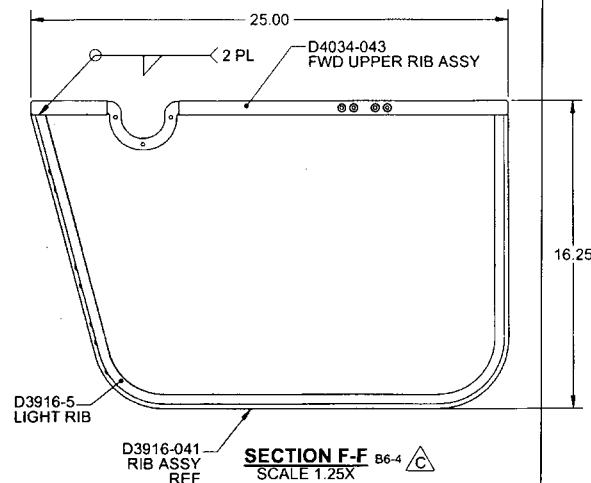
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2013-08-16

D

A

- D3913-101 TUBULAR ASSY (350 SHORT BASKET)**

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2013-08-16



# **D3913-15 WIDE HANDLE PLATE**

## **NOTES:**

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

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DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 5 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350) NTS	
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